POLYPLUS® 50

PREMIUM MODIFIED WET/DRY CEMENT

PRODUCT DESCRIPTION

PolyPlus 50 is a superior quality formulation for use in a wide variety of roofing applications such as SBS roofing systems as well as various other membrane systems and even in conditions which are wet, damp, or underwater. In addition, PolyPlus 50 can be used for emergency repair as well as on shingles, BUR (Built Up Roofing), concrete, and general damp proofing.

PolyPlus 50 has a heavy, "trowel-grade" consistency which makes it ideal for flashing details, attachment of membrane to steep slopes and parapet walls and a variety of waterproofing repairs. Its flexibility and elasticity make it superior to standard plastic cements especially where there are moving joints. PolyPlus 50 contains special additives that enhance spreadability allowing for more linear feet applied per hour and is specially formulated to be compatible with Polyglass roofing membranes.

USES

- For applying SBS modified bitumen membrane flashing to parapet walls, curbs and roof penetrations.
- For sealing lap seams and perimeter edges of SBS modified bitumen membranes.
- This product may be used as a topical application on smooth or granule APP products for roofing repairs only.
- For repairing splits, breaks and small holes in asphalt-based roofings and flashings in wet and dry conditions.
- For installing metal edge flanges and other metal joints.
- Positive side damp proofing of concrete, masonry walls and foundations.
- Not recommended for use with thermoplastic or thermoset membranes.

FEATURES AND BENEFITS

- Excellent for a wide variety of emergency repairs even in standing water
- Excellent bonding strength
- High flexibility to accommodate temperature-related expansion and contraction of the roof system
- Provides exceptional weathering characteristics over a wide range of challenging temperatures and weather conditions. Will not mudcrack and will remain highly flexible, resilient and durable through all seasons
- Eliminates the need for kettles and torches
- Interlocking fiber matrix assures uniform, excellent adhesion
- When used on a vertical surface at high temperatures, exhibits excellent flow resistance.
- Non-destructive to asphalt based roofing membranes
- Asbestos free 100% recycled cellulose fibers

TYPICAL PHYSICAL PROPERTIES

TEST PROPERTY	TEST VALUE	TEST PROCEDURE
Weight/gal (lb)	8 – 9	ASTM D2939
Cone Penetration (dmm)	245 – 330	ASTM D312
Flash Point (°F)	> 105	PMCC
VOC (gm/L)	< 250	Std Method
Pliability @ 32°F	pass	ASTM D6511
Sag @ 140°F	pass	ASTM D6511
Solids Weight (%)	> 70	ASTM D1644





APPLICABLE STANDARDS

- Meets or exceeds the requirements of ASTM D4586 Asphalt Roof Cement Type I and ASTM D3409 Asphalt Roof Cement to Damp, Wet or Underwater Surfaces
- Miami-Dade County Product Control Approved



PACKAGING

- 2.8 Gallon (10.6 Liters) Pail
- 4.75 Gallon (17.9 Liters) Pail
- 10.1 FL. Oz (300 mL) Cartridge





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APPLICATION INSTRUCTIONS

Surface Preparation:

- Surfaces to receive coating must be clean and free from any foreign
 matter such as dirt, oils, grease or other debris that could inhibit
 the adhesion capabilities of the newly installed products. Priming is
 recommended when adhering to questionable conditions.
- On existing roofs, inspect roof substrate condition. Blisters, buckles, and raised edges should be cut out and repaired for a smooth surface.
- Check all flashings, edges, drains, valleys and vents and repair as needed.
- Do not use directly over wood or on surfaces previously covered with coal tar based products.

Application:

- Application Rate: Apply ½" coat (approximately eight gallons per square) depending on ambient temperature, surface porosity, as well as applicator and/or application technique.
- Application Method: Use pointed trowel or wide-edged putty knife to apply cement evenly and in equal amounts to substrate and flashing. Coat should be 1/8" thick, without gaps, dry areas or bubbles.
- Membrane Flashing: Coat underside of membrane with cement at
 rate indicated. No cure time required before flashing installation,
 simply press into place with even pressure, smoothing out wrinkles
 and bubbles. Roll all side and end laps, making sure a sufficient
 amount of product is applied to the laps so that a bead is visible at
 all lap edges. Mechanically fasten membrane flashings to parapet
 walls to avoid membrane slippage.
- Coursing: Apply cement to surface and install fabric or webbing into cement, then apply a final course of cement.
- Metal: Set metal flashings in full 1/8" bead. Apply product between joints and apply pressure so that bead is visible at joint edge.
- Sealing/Repairs: Apply cement at a thickness of ½" to ½" working
 the product into the opening or crack and spread two inches
 beyond repair area at minimum. Embed glass or cotton fabric into
 the cement for added reinforcement, then cover with additional
 cement.
- Best suited when ambient temperatures are 45°F and rising. Cold weather will cause product to stiffen, making application more difficult.
- Do not heat exterior of container or attempt to thin this product. Not recommended for application on substrates that exceed 140°F.
- To greatly extend the life of the roof cement, it is recommended that the applicator apply a Polyglass Aluminum roof coating after a minimum of 30 days cure time.

Limitations:

- Do not use on TPO, EPDM, PVC, or other single ply membranes.
- Not to be installed over or under polystyrene insulation.
- Do not use this product under any APP or any torch products with burn off film.

Storage and Cleaning:

- Product shelf life: 24 months from date of manufacture when properly stored.
- Store unopened container 24 hours at room temperature prior to application.
- Observe normal safeguards for storing and handling of this product prior to and during application.
- Keep containers covered when not in use.
- Clean equipment and contaminated surfaces with kerosene or mineral spirits.
- Clean hands with waterless hand cleaner.

For Professional Use Only - Keep out of the reach of children.

MANUFACTURING FACILITIES

- Fernley, NV
- Hazleton, PA
- Phoenix, AZ
- Waco, TX
- Winter Haven, FL

CORPORATE HEADQUARTERS

Polyglass U.S.A., Inc.

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Questions? technical@polyglass.com

Product Disclaimer: Unless otherwise incorporated into or part of a supplemental manufacturer's warranty, Polyglass warrants its product(s) against manufacturing defects that result in the material not complying with product specifications for a period of 12 months.

Refer to safety data sheet (SDS) for specific data and handling of our products. All data furnished refers to standard production and is given in good faith within the applicable manufacturing and testing tolerances. The product user, and not Polyglass, is responsible for determining the suitability and compatibility of our products for the user's intended use.

For the most current product data and warranty information, visit www.polyglass.us

