## **TECHNICAL BULLETIN**

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TO:

All POLYGLASS Users

CC:

POLYGLASS Sales & Technical Services

Date:

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**Technical Services Manager** 

RE:

Cold Temperature Conditions and Consideration for POLYGLASS Self-Adhesive

Membranes

POLYGLASS offers the following recommendations as a guideline when handing and installing POLYGLASS Self-Adhesive roof membranes.

## Self-Adhesive Membranes (Polyflex, Elastoflex & Polystick)

Membranes of self-adhesive nature require minimum temperatures of 40F and rising to achieve acceptable results. Membrane, substrate and ambient air temperatures should be a minimum of 40F and rising.

Use during temperatures less than 50F it is best practice to store materials in a warmer or even climate controlled environment prior to installation. Failing to follow this recommendation could result in handling or installation inconveniences or problems.

To ensure bonding of membrane and substrate surfaces, substrate to be properly prepared and primed as required by project circumstances. Installed membrane materials to be rolled with a minimum 80 lb roller to ensure contact and bonding between surfaces prior to achieving finished bond strength. Membrane handling and temperature, as well as substrate temperatures, can have significant impact on time required to obtain desired bond strength.

Special circumstances and questions should be addressed to POLYGLASS Technical Service Department.

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