

ELASTOFLEX S6 25 (180)

SBS (ELASTOMERIC) BASE/INTERPLY SHEET – 2.5 MM

PRODUCT DESCRIPTION

Elastoflex S6 25 is a smooth surface Styrene-Butadiene-Styrene (SBS) modified bitumen roofing membrane reinforced with a polyester mat saturated with a rubberized asphaltic compound. The non-woven reinforcement provides superior tear strength and puncture resistance.

Elastoflex S6 25 is designed for use as a base ply or interply layer in multi-layer low-slope assemblies, and is available in a film or sand top surface and a film or sand bottom surface.

Application methods include hot asphalt or cold adhesive when the membrane is sand backed. When a top surface film configuration is selected, successive system layers can be heat welded with an additional ply of Elastoflex S6 25, Elastoflex S6 G or other Polyglass SBS cap sheet. A top film configuration also allows for the application of a variety of Polyglass SBS or APP self-adhered cap sheets.

TYPICAL APPLICATIONS

- Use as a base or interply membrane in multi-ply low-slope roofing assemblies.
- New roofing, re-roofing or re-cover roof systems and flashing details.
- Mechanically attached, heat welding, hot asphalt, and cold process installation methods.

FEATURES AND BENEFITS

- High quality SBS compound for exceptional long-term weathering performance.
- Polyester reinforcement provides superior puncture and tear resistance.
- Flexibility and dimensional stability.

TECHNICAL DESCRIPTION*

Physical Properties	CSA A123.23-15, Type B, Grade 3	Typical Performance
Strain Energy @-18°C – kN/m (lbf/in), Min	3.0 kN/m [17 lbf/in]	9.2 [52] - MD 6.7 [38] - XMD
Strain Energy @23°C – kN/m (lbf/in) before heat cond, Min"	5.5 kN/m [31 lbf/in]	7.5 [43] - MD 5.6 [32] - XMD
Peak Load at -18°C [0°F] - kN/m (lbf/in), Min	Report Value**	22.0 [126] - MD 16.9 [97] - XMD
Elongation at Peak Load at -18°C [0°F] - (%), Min	Report Value**	46 - MD 47 - XMD
Peak Load at 23°C [73°F] - kN/m (lbf/in), Min	Report Value**	17.4 [99] - MD 10.6 [60] - XMD
Elongation at Peak Load at 23°C [73°F] - (%), Min	Report Value**	47 - MD 59 - XMD
Ultimate Elongation at 23°C [73°F] - (%) before heat cond, Min	Report Value**	51 - MD 85 - XMD
Low Temperature Flexibility* – °C (°F), Max	-18 [-4]	Pass
Dimensional Stability (%), Max	1.0	0.7 - MD 0.3 - XMD
Compound Stability – °C (°F), Min	102 [205]	Pass
Resistance to Puncture – Pass/Fail	Pass	Pass

*The properties in this table are "as manufactured" unless otherwise noted

**Report Value: Shall be reported but has no minimum value



PRODUCT DATA**

Net Coverage (Approx) 13.9 m² (150 ft²)
 Weight (Approx) 42 kg (93 lbs)
 Thickness (Nominal) 2.5 mm (100 mils)
 Roll Size 15 m x 1 m (49'3" x 39 3/8")
 Rolls/Pallet 25

**All values are nominal at time of manufacturing

APPLICABLE STANDARDS

- ASTM D6164, Type I, Grade S
- UL Classified
- CGSB-37.56-M
- Tested According to CSA A123.23-15, Type B, Grade 3



PRODUCT CODES

- EP25PPCXW (Film/Film) - West Canada
- EP25PPC (Film/Film) - East Canada
- EP25SPCXW (Sand/Film) - West Canada
- EP25SPC (Sand/Film) - East Canada
- EP25PSC (Film/Sand)
- EP25SSC (Sand/Sand)



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APPLICATION INSTRUCTIONS

Elastoflex S6 25 is intended to be used as a base sheet or interply in new or re-roof applications. Elastoflex S6 25 may be adhered directly to non-combustible substrates. Polyglass requires the installation of a compatible surfacing or cap sheet on top of Elastoflex S6 25 to complete the roofing system.

Apply over clean, dry, dust and debris-free substrates. When fully bonding, prime concrete decks and required substrates, prior to application with PG 100 Fast-Drying Asphalt Primer or alternative ASTM D41 primers as approved by Polyglass.

- When re-roofing, remove all prior roofing materials down to a clean debris-free substrate and properly close-off all abandoned roof penetrations.
- Concrete or steel decks shall be designed with proper expansion devices.
- Wood decks shall have all joints blocked and properly supported.
- Ensure the fire rating of the assembly over any combustible substrate.
- Ensure the installation of Elastoflex S6 25 does not prevent the ventilation of existing construction.
- Do not apply over shingles or any granulated surface.
- While installing Elastoflex S6 25:
 1. Start at the low point of the roof.
 2. Unroll the material and allow to relax then re-roll the membrane once relaxed.
 3. Install with a solid mopping of Type III or Type IV asphalt or with PG 350 Mod Bit Adhesive.
 4. Position successive rolls providing a minimum 6" end lap and 3" side lap.
- Details and flashing may be installed using hot asphalt or cold application techniques. Check project details for proper installation requirements.
- For detailed drawings and recommended installation procedures of typical roof segments, such as drip edge and T-joint conditions, please refer to our website at, www.polyglass.ca

MANUFACTURING FACILITIES

- Fernley, NV
- Hazleton, PA
- Waco, TX
- Winter Haven, FL

CORPORATE HEADQUARTERS

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Questions? technical@polyglass.com

Product Disclaimer: Unless otherwise incorporated into or part of a supplemental manufacturer's warranty, Polyglass warrants its product(s) against manufacturing defects in its product that directly results in leakage for a period of 2 years.

Refer to safety data sheet (SDS) for specific data and handling of our products. All data furnished refers to standard production and is given in good faith within the applicable manufacturing and testing tolerances.

Polyglass U.S.A., Inc., reserves the right to improve and change its products at any time without prior notice. Polyglass U.S.A., Inc. cannot be held responsible for the use of its products under conditions beyond its own control. For most current product data and warranty information, visit www.polyglass.ca

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